

<b>Surface</b>	<b>Press Time</b>	<b>Temp</b>	<b>Pressure</b>	<b>Tips/Comments</b>
<b>Ceramic Mugs</b>	150-210 seconds	350-400° F	40 psi (medium)	Time varies with press. Mugs should be cooled down after transfer paper is removed in either a bucket of warm water or using a cooling plate.
<b>Stainless Steel Tumblers</b>	60 - 90 seconds	365° F 185 C	40 psi (medium)	Time varies with press. If you are doing a full wrap, press for 60-90 sec. then rotate your tumbler 180 degrees and press a second time for 60-90 sec.
<b>Polyester Fabric</b>	35-45 seconds	400 - 410° F 204 - 210 C	40 psi (medium)	Pre-press shirt for 3-5 seconds to eliminate moisture. Tack spray transfer and use blow-out sheet to avoid ghosting.
<b>Vapor Apparel</b>	45-55 seconds	380°-390° F 193 - 199 C	40 psi (medium)	See vaporapparel.com for tips on reducing press lines.
<b>Polyester with Foam Backing (Koozie / Mousepad)</b>	45 seconds	400° F 204 C	40 psi (medium)	Look for a tight knit and high white point for more vibrant color.
<b>Metal/Chromaluxe (Unisub brand)</b>	60 seconds	400° F 204 C	40 psi (medium)	Remove plastic coating before pressing. Use blow-out paper.
<b>Metal (Other Brands)</b>	60 seconds	375°-400° F 190 - 204 C	40 psi (medium)	Time varies with metal manufacturer (always consult 40 psi manufacturer for correct time and temp). Place absorbent sheet on bottom of heat press. Then, place product transfer side DOWN on top of the absorbent sheet.
<b>Unisub Products</b>	60 seconds	400° F 204 C	40 psi (medium)	Remove plastic coating. Remove transfer paper immediately after pressing.
<b>Glass or Ceramic Tiles</b>	300 - 720 seconds	400° F 204 C	40 psi (medium)	Time varies depending on tile type and size. Always consult manufacturer. Press tiles from back (transfer side down). Press into silicon pad.

<b>Fire Retardant Plastics</b>	40-75 seconds	350 - 400° F 177 - 204C	40 psi (medium)	Remove plastic coating. Remove transfer paper immediately after pressing.
<b>Hardboard</b>	60 seconds	400° F 204 C	40 psi (medium)	Remove plastic coating and press with the transfer paper on top. Remove immediately after pressing unless the surface is textured, then wait for substrate to cool and remove the transfer paper
<b>Glass</b>	180 - 240 seconds	360 - 400° F 182 - 204 C	40 psi (medium)	Be careful not to put too much pressure on the glass. This can shatter it. Wear protective gear. Always check with the substrate manufacturer for pressure and heat settings.
<b>Felt</b>	60 seconds	400° F 204 C	30-40 psi (light/medium)	Felt can curl as it cools. Place a heavy object on the substrate immediately after pressing and allow to cool while compressed.
<b>Marble</b>	120 seconds	390° F 199 C	40 psi (medium)	Peel transfer paper while hot. If the marble has attachable cork or material, wait for the substrate to cool before attaching.
<b>Siser EasySubli</b>	15 - 30 seconds	310° F 154 C	40 psi (medium)	Make sure to remove the backing before pressing. You can press with a mask if needed. Peel mask immediately after pressing. Do not wash for at least 24 hours.
<b>Polyester Linen</b>	55 - 65 seconds	385 - 425° F 196 - 218 C	40 psi (medium)	Press with substrate facing up and transfer paper on top. Press with substrate facing up and transfer paper while hot.
<b>Wood</b>	60 seconds	400° F 204 C	40 psi (medium)	Remove any plastic coating. Press with the transfer on top.